



**ACTIVE CUTTING OIL
MOTOROL HICUT B**



Introduction:

MOTOROL HICUT B is one type of straight cutting oils contains active sulphur and chlorine with oiliness additive for better surface finish.

Applications:

- ◆ Turning
- ◆ Gear cutting
- ◆ For Heavy duty operation
- ◆ Thread cutting
- ◆ Recommended for all type of machine operation in high tensile stills

Performance Standard:

- ◆ Proprietary Grade

Typical Specifications:

Sr. No.	Characteristics	Test Methods	Typ. Value
1	Appearance	Visual	Clear Liquid
2	Colour	Visual	BLACK
3	Kinematic Viscosity at 40 °C ,cSt	ASTM D 445	30-40
4	Flash point, °C Min	ASTM D 92	170
5	Copper Corrosion at 100°C	ASTM D 130	Staining

Environment, Health & Safety:

Every care has been taken to ensure the accuracy of the information in this PDS. This however may be affected by subsequent improvement in product (R&D). MSDS is available for all MOTOROL products on request.

MOTOROL products are unlikely to present any health and safety hazard with proper use for the correct application and maintain proper personal hygiene. Do not Spill oils on the shop floor, discharge into drains ,ground or water sources.